

Upprättad av Irene Lindman Godkänd av Irene Lindman Dokumentnamn Instruction for lift keys from PART

Datum 21-11-08

Sida 1(2)

Rev D

Dokumentnr 12035

How to use the lift keys from PART, 750 kg

(This instruction is approved in Test Report according to Directive 2006/42/EC of the European Parliament, Annex 1 carried out by Inspecta. Section 1.7.4 Operating instructions)

INSTRUCTIONS FOR USING LIFTING EQUIPMENT "PART LIFT KEY"

The lifting keys are only intended to loosen PART's prefabricated bathroom.

The lifting keys are only made to use with the key plate.

Any other use is prohibited.

The lifting keys are CE marked and numbered. Maximum load is 750 kg per lifting key.

Yellow keys = 750 kg, check the nameplate that the correct key is used.

Four lifting keys are used to lift the bathroom. A lifting key is attached to each corner.







Lift key, 40 mm hole

Lift key pin

Key plate

1. Attaching the lifting key to the key plate.

1.1 Insert the lifting key pin into the key plate hole as shown in Fig A.



Fig. A

1.2 Slide the pin to the left (Fig. B) and up. Check that the pin is in the upper position as shown in Fig. C..

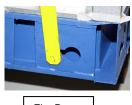






Fig. C



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- 1.3 Attach lifting keys in all four corners according to points 1.1 and 1.2.
- 1.4 Coupling of lifting keys. Attach **approved lifting gear** to the loop. Note that the hook of the lifting gear must be able to move without being caught in the loop after coupling. See picture D.

Note: minimum length 6m, 4-part chain.

Loophole 40 mm.



Fig. D

1.5 Damaged or deformed lifting keys must NOT be used.

2. Lift

Perform a test lift 20 cm above the truck's surface. Check that the lifting keys are in the correct position.



3. Removal

Removal of lifting keys is done by reversing the order in which they were attached, see section 1.

4. Return

After the project's assembly, the lifting keys must be returned to Part Construction AB. Damaged or missing lifting keys will be invoiced to the current project.

Return Address: Part Construction AB

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SWEDEN